

## Scotchman Hydraulic Punch And Die Safety Manual

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### Scotchman Hydraulic Punch And Die

In-Stock Punches & Dies. Scotchman offers a full line of punches and dies for our Ironworkers. All shaped punches are keyed standard for safe & positive punch alignment. Shapes include round, round offset, metric, oval, square, corner turning, hexagon, picket, and trimming and cut-off. Scotchman Industries has hundreds of punches and dies available in-stock for every model.

### Ironworkers | In-stock punches & dies | custom ... - Scotchman

In addition to punches & dies, Scotchman can design and manufacture custom tools including: brakes, shears and V- notchers for your special application. If you have an application that requires punching, forming, notching, or bending of a special part, give us a call at 1-800-843-8844 or click on the "Request Custom Tooling Here" image below.

### Ironworkers | custom punches & dies | metal punch ...

The punch station is no exception, the possibilities are endless when working with our team of qualified engineers. Over the years, Scotchman's team of engineers have designed and manufactured thousands of special sizes and shapes of punches and dies for unique applications.

### Custom Tooling: Punches & Dies - Scotchman

For over 50 years, Scotchman Industries has sold hundreds of hydraulic ironworkers to customers who were not looking for an ironworker, but bought the machine because Scotchman was able to build a custom tool for their special application (that mounts in an ironworker). These custom tools include custom punches and dies, custom brakes and custom tooling .

### Ironworker Accessories | Ironworker Punches ... - Scotchman

Both stock and non-stock Scotchman punches and dies ship within one to two days. Select an option below to request a quote for your Scotchman ironworker tooling - or call now to speak with a knowledgeable American Punch sale representative: 800.243.1492.

### Scotchman™ Ironworkers Punches, Dies, Tooling

Cleveland Punch & Die Company produces Scotchman™ ironworker replacement punches, dies, and shear blades. Large inventory in-stock. Custom orders in 24 hours.

### Scotchman™ Punches, Dies, & Shear Blades | Cleveland Punch ...

Scotchman #20 Individual Punch & Die Tooling. Individual sizes of standard Scotchman #20 Punch and Die Tooling are available in round, square, oblong and hexagon shapes. Dies are set up with a 1/32 inch clearance, ideal for mild steel punching from 3/16 up to 1/2 inch thick. Please call us for a recommendation on other materials or thicknesses.

### Scotchman, Dvorak Ironworker #20 Individual Punch & Die ...

If you are in the metal working or custom fabrication industry, the Scotchman 6509-24M is a must have for your shop. This 65-ton hydraulic ironworker can punch 1-1/16" in 3/4" thick, 65,000 tensile plate.

### 6509-24M | Ironworkers | pipe notching | steel shear

higher the grade steel, the more punch power is required. Punch full and complete holes, do not punch partial holes. The sides thrust encountered in punching a partial hole can force the punch against the die and result in punch and die breakage. Contact both sides of the punch stripper. Punch holes with sufficient material

### Scotchman Ironworker Safety Procedures

American Punch Company manufactures replacement and custom punches, dies and shear blades to fit all ironworkers - angleline, beamline and plate. The company also makes copers, notchers and bar cutters.

### American Punch Company - The Punch, Die, and Shear Blade ...

1 set Round Hole Punch Die for Hydraulic Ironworker Tooling (size optional) \$30.00. \$40.00 shipping. Watch. CPD F-20 7/8" Cleveland Punch & Dies FIG 20, Fits Scotchman Ironworker #40, Read. \$30.00. \$5.65 shipping. or Best Offer. Watch. CPD F-20 13/16" Cleveland Punch & Dies FIG 20, Fits Scotchman Ironworker, Read.

### Ironworker Punch Dies products for sale | eBay

The Scotchman Porta Fab 45 hydraulic ironworker is the perfect choice for the small fabricator! It's portable, versatile, and designed for in-plant or on-the-job operation and uses 110-volt power for added convenience. The PF45 features a 45-ton punching capacity and can punch 1-1/8" through 1/2" material.

### Porta Fab 45 | Ironworkers | Metal Punch | Steel Shear

A punch and die set fits together like a glove, with a miniscule thirty thousandths of an inch (0.030") clearance between the two. To put things into perspective, 0.030" is equivalent to the thickness of your driver's license. By attempting to align the punch into the die by jogging it down is a rookie mistake that will not end well.

### How to Align an Ironworker Punch and Die - Scotchman Ind

Cleveland Punch & Die Company manufactures replacement and custom punches, dies, accessories, and shear blades to fit all ironworkers. Large inventory of punches and dies in-stock. Non-standard sizes manufactured in 24 hours.

### Punches, Dies, & Shear Blades | Cleveland Punch & Die

Se Habla Español) Scotchman Ironworker:Standard Features 50 Ton Punch Station(1-1/4" in 1/2" Keyed Punch Ram for Safety 6" Throat Depth 2" Die Holder Punch Nut with Wrench& Stripper One Round Punch& Die: Max. Dia. 1" Adjustable Stroke Control Angle Shear Capacity 4" x 4" x 3/8" at 90° and 2" x 2" x 3/8" at 45° 14" Flat Bar Shear with 4-Way ...

### Punches & Dies - Scotchman

Individual sizes of metric round shape Scotchman #20 Punches & Dies. Dies are set up with a 1/32 inch clearance, ideal for mild steel punching from 3/16 up to 1/2 inch thick. Dies are set up with a 1/32 inch clearance, ideal for mild steel punching from 3/16 up to 1/2 inch thick.

### Scotchman Ironworker #20 Metric Round Punches & Dies

American Punch Company inventories ironworker punches and dies that ship the day of the order. Non-stock punches and dies ship within one or two days We're open and can ship standard, in-stock ironworker tooling until 5pm EST / 4pm CST / 3pm MST / 2pm PST

### Ironworker Punches and Dies - Standard Size Tooling

Scotchman 65 Ton 3-Station Hydraulic Ironworker, 6509-24M. Inventory # 2225. Model: 6509-24M. Made in USA. Description: If you are in the metal working or custom fabrication industry, the Scotchman 6509-24M is a must have for your shop. This 65-ton hydraulic ironworker can punch 1 1/16" in 3/4" thick, 65,000 tensile plate.

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